

# **Mech-Mind Robotics**

# Al + 3D Vision Solutions in Home Appliance Industry

Successfully deployed in worldwide leading companies in home appliances

We Help Integrators WIN with best-in-class AI + 3D vision tools and services.

# **Mech-Mind** AI + 3D Vision Pioneer in **Home Appliance Industry**

The growing consumer demand has forced home appliance manufacturers to seek reliable approaches to boost output without increasing time and cost. And today, more and more home appliance manufacturers realize industrial robotic automation solution is second to none.

Industrial robotic automation solution adds speed, increases employee safety, and reduces inconsistency in appliance manufacturing processes. By combining advanced Al technology and 3D vision, Mech-Mind Robotics empowers industrial robots with enhanced abilities to handle complex tasks, including assembly, random bin picking, high-accuracy localization, etc. We provide reliable solutions to help home appliance manufacturers worldwide improve safety and profitability.

Mech-Mind empowers global partners and integrators with cutting-edge automation solutions, exceeding their expectations with compelling ROI, the balance of cost, and technological maturity.









Vision-guided robots detect target parts, pick them from bins or pallets and place them correctly at the specific location (conveyor belts, fixtures, and machines) with high accuracy and stability.

#### Capabilities

#### Handle a wide variety of parts and inbetween layers

Parts, whether reflective, finished, bulky, curve-edged, or complex-shaped, can be arranged in a random array, overlap, or be densely stacked in large bins, on pallets, separators, and more.

#### Agile loading

Path planning and collision detection algorithms ensure reliable loading without collisions.

#### **Recommended Cameras**

- Mech-Eye LSR
- Mech-Eye PRO

#### Accurate picking

Powerful algorithms (multiple pick points, deep learning, pick anything, etc.), combined with the multifunction end effector, enable highly accurate picking of both parts and separators of a great variety.

#### Reliable performance

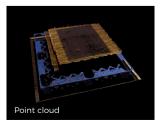
Mech-Eve industrial 3D cameras deliver robust performance in challenging light conditions (> 30,000 lx) and harshest industrial environments.

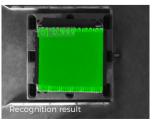
#### **Examples of Parts**

Condensers, compressors, washing machine shells, refrigerator door hinges, compressor bearings, crankshafts, cylinders, compressor rotors, AC feet, counterweights, accumulators, shaft sleeves, etc.

#### **▶** Point Clouds and Recognition Results

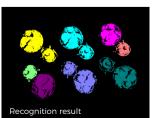
Air conditioner condensers





Air conditioner compressors





# **Vision-Guided Bin Picking of AC Feet**

Large air conditioner factory

#### **▶** The Challenge

The vision-guided robot should quickly pick up AC feet and place them on the conveyor belt in the right orientation.





#### **▶ The Mech-Mind Solution**

- Mech-Eye PRO M, featuring high accuracy, provides high-quality 3D point clouds of AC feet with dark surfaces.
- Not only are AC feet small in physical size, but also they are randomly arranged in the material bin. Mech-Mind's powerful Al algorithms calculate pick points for the robots, enabling fast and accurate picking.
- Path planning and collision detection algorithms enable collision-free picking and placing.
- By installing Mech-Eye PRO M above the workstation, the FOV is large enough to cover the entire bin.

- Cycle time: < 3 s/piece
- Bin emptying rate: > 99.9%



Point cloud



Recognition result

# **Vision-Guided Compressor Crankshaft Loading** Large compressor factory

#### **▶** The Challenge

There're hundreds of types of compressor crankshafts in the factory. The vision-guided robots should be able to recognize various crankshafts and check their orientation before placing them at the desired location.





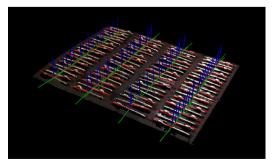
#### **The Mech-Mind Solution**

- Mech-Eye LSR L, featuring high accuracy, provides high-quality 3D point clouds of crankshafts with reflective surfaces and oil coating.
- The 3D vision system detects parts and checks the part orientation; advanced AI algorithms calculate the best pick point and guide robots to pick each part fast and accurately.
- With a multifunction gripper, the robot can also perfectly handle deformable intermediate foam boards after finishing picking an entire layer of parts.
- Mech-Eye LSR L secures solid performance under strong ambient light interference (> 30,000 lx).

- The vision recognition success rate is > 99.99% thanks to built-in advanced deep learning algorithms.
- Stable operation without manual intervention.



Point cloud



Recognition result



Assembly applications, whether fastening a screw or inserting an item, require extremely high accuracy and stability across the process. Vision-guided robots can locate and handle a wide variety of objects with remarkable accuracy and dexterity.

#### **Capabilities**

#### Assemble with accuracy

Detects and locates objects with extraordinarily high accuracy, no matter size, location, and orientation.

#### Assemble with flexibility

With its compact and lightweight design, Mech-Eye industrial 3D camera enables flexible handling of challenging assembly tasks even in a compact space.

#### **Recommended Cameras**

- Mech-Eye LSR
- Mech-Eye PRO
- Mech-Eye NANO

#### Assemble with reliability

Path planning and collision detection algorithms ensure reliable robotic operations without collisions.

#### Assemble with dexterity

Performs assembly tasks fast and stably thanks to the advanced 3D vision system and AI technology.

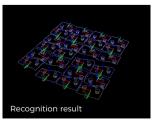
#### **Examples of Parts**

Compressor accumulators, washing machine inner and outer drums, etc.

#### **▶ Point Clouds and Recognition Results**

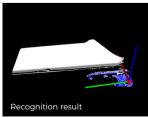
Counterweights





Refrigerator door hinges

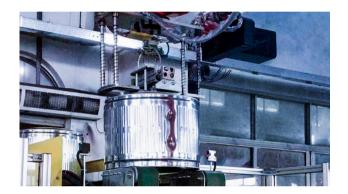




# **Vision-Guided Washing Machine Drum Assembly** Large home appliance factory

#### **▶** The Challenge

While the washing machine drums are bulky and picking them manually can be extremely labor-intensive, the large home appliance factory wanted to automate the washing machine assembly process. Vision-guided robots should recognize the orientation of inner drums and assemble them into the outer drum accurately and quickly.

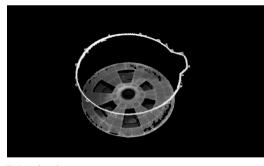




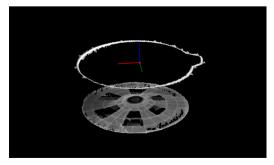
#### The Mech-Mind Solution

- Mech-Eye PRO M generates high-quality 3D point clouds of the thin-walled outer drums with complex structures.
- The 3D vision system checks the outer drums' orientation and locates the bearing holes' exact positions at drum bottoms.
- Designed compact and lightweight, Mech-Eye PRO M is easily installed at the end of the robot arm and shows outstanding flexibility in compact space.
- Path planning and collision detection algorithms guide the robots to accurately assemble the inner drums into the outer drums without collisions.

- The fully automated assembly process eliminates errors, increases assembly accuracy, and improves production efficiency.
- 24/7 stable operation without manual intervention.



Point cloud



Recognition result

# Mech-Mind AI + 3D Vision Solution **Quality Inspection**

Accuracy is essential for inspection applications. The Mech-Mind 3D vision system identifies, gauges, and inspects various parts to maximize quality control and defect detection.

#### Capabilities

See the subtlest features and fine details

Inspects and gauges height, flatness, etc. Inspects both object dimensions and colors.

Plug & play software

Users can fast implement various inspection and measurement applications utilizing our intuitive AI software.

#### · Accurate and fast inspection

Advanced algorithms enable fast inspection and measurement by optimizing the overall processing speed.

Traceability and data management

Effortless data management and organization make it a breeze to filter custom historical data and seamlessly export reports.

#### Applications

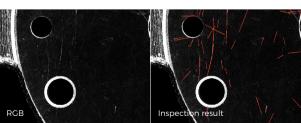
Crankshaft defect detection, cylinder scratch inspection, compressor rotor measurement, etc.

#### **Inspection Results**

Crankshaft defect detection



Cylinder scratch inspection



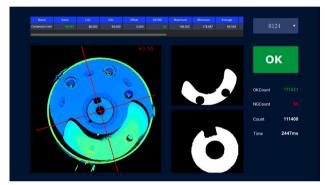
# **Compressor Rotor Measurement**

## Large home appliance factory

#### **▶** The Challenge

The rotor is among the most critical components of the compressor. However, the manual rotor inspection using plug gauges is labor-intensive and poor in accuracy. The customer finally decided to automate the rotor inspection process using Mech-Mind industrial inspection solution.

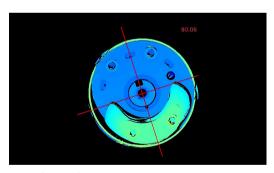




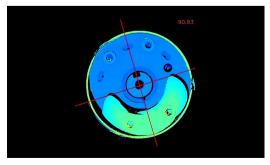
#### The Mech-Mind Solution

- Mech-Eye industrial 3D camera generates highly accurate 3D point clouds of target objects.
- Measures the angle between the rotor corner block and the center of the crankshaft to ensure adherence to the exact standard (90 ± 4°).
- Measures the height difference between the points inside the rotor and the edge shell with narrow
- Rotors are produced in various sizes and types. Mech-Mind's vision solution supports various compressor rotors and can quickly adapt to new types.

- The overall measurement time has been reduced by 30%.
- Online inspection instantly monitors and reports production status. Data such as production time, point cloud images, and more are traceable.



Inspection result



Inspection result

# **More Cases**





**Vision-Guided Air Conditioner Condenser Loading** 



**Vision-Guided Air Conditioner Compressor Loading** 



**Vision-Guided AC Halogen Leak Detection** 



**Vision-Guided Counterweight Loading** 



**Vision-Guided Washing Machine Drum Loading** 



**Vision-Guided Compressor Rotor Loading** 



**Vision-Guided Compressor Unloading** 

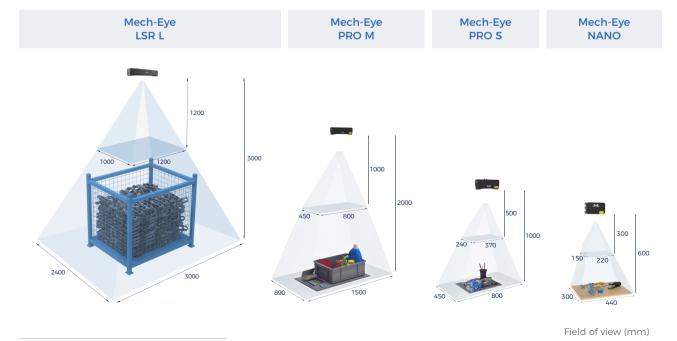


**Vision-Guided Compressor Bearing Loading** 

# **Mech-Eye Industrial 3D Cameras**

# High-performance industrial 3D cameras for the most demanding automation applications

Specification	LSR L	PRO M	PRO S	NANO
	<u></u>	. M. /_		
Recommended working distance	1200-3000 mm	1000-2000 mm	500-1000 mm	300-600 mm
Near FOV	1200 × 1000 mm @ 1.2 m	800 × 450 mm @ 1.0 m	370 × 240 mm @ 0.5 m	220 × 150 mm @ 0.3 m
Far FOV	3000 × 2400 mm @ 3.0 m	1500 × 890 mm @ 2.0 m	800 × 450 mm @ 1.0 m	440 × 300 mm @ 0.6 m
Resolution	Depth map: 2048 × 1536	1920 × 1200	1920 × 1200	1280 × 1024
	RGB: 4000 × 3000 / 2000 × 1500			
Megapixels	/	2.3 MP	2.3 MP	1.3 MP
Point repeatability Z (σ) <sup>[1]</sup>	0.5 mm @ 3.0 m	0.2 mm @ 2.0 m	0.05 mm @ 1.0 m	0.1 mm @ 0.5 m
VDI/VDE accuracy <sup>[2]</sup>	1.0 mm @ 3.0 m	0.2 mm @ 2.0 m	0.1 mm @ 1.0 m	0.1 mm @ 0.5 m
Typical capture time	0.5-0.9 s	0.3-0.6 s	0.3-0.6 s	0.6-1.1 s
Baseline	380 mm	270 mm	180 mm	68 mm
Dimensions	459 × 77 × 86 mm	353 × 57 × 100 mm	265 × 57 × 100 mm	145 × 51 × 85 mm
Weight	2.9 kg	1.9 kg	1.6 kg	0.7 kg
Light source	Red laser (638 nm, Class 2)	Blue LED (459 nm, RG2)/White LED(RG2)		
Image sensor	Sony CMOS for high-end machine vision			
Operating temperature	-10-45°C	0-45°C		
Communication interface	Gigabit ethernet			
Input	24V DC. 3.75 A			24V DC, 1.5 A
Safety and EMC	CE/FCC/VCCI/KC/ISED/NRTL			
IP rating	IP65			
Cooling	Passive			



<sup>[1]</sup> One standard deviation of 100 Z-value measurements of the same point. The measurement target was a ceramic plate.

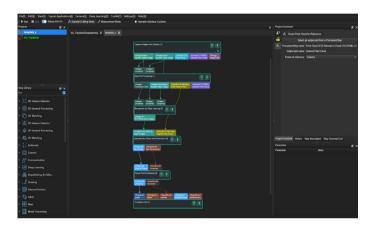
<sup>[2]</sup> According to VDI/VDE 2634 Part II.

# **Mech-Vision**

#### Machine Vision Software

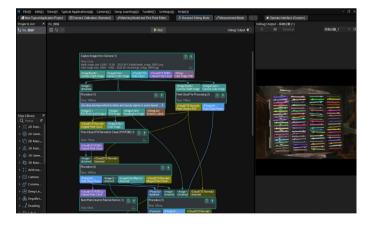
Mech-Vision is an industry-leading machine vision software. It is designed to quickly build vision applications, whether simple or complex. With Mech-Vision, users can manage a wide range of vision tasks, including identification, localization, inspection & measurement, etc.





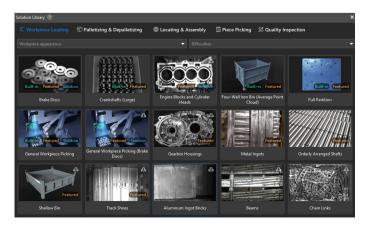
#### **Build your vision applications** efficiently

- Intuitive solution-oriented graphical user interface
- Drag-and-drop programming simplifies setup without writing a line of code
- Visualized configuration



#### Manage complex vision applications with extensive tools

- Powerful algorithms: 2D/3D matching, 2D/3D deep learning, 2D/2.5D measurement, etc.
- · Integrated machine vision tools: matching model, pick point editor, automatic calibration, caliper, etc.
- The **3D Workpiece Recognition** tool delivers recognition results in 1 sec, enabling easier and faster deployment of various loading and handling applications



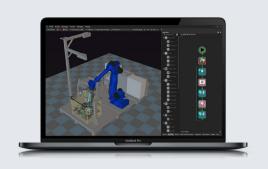
#### **Develop vision applications** easily and flexibly

- Robust Solution Library: get faster application deployment by adapting an existing project after simple modifications
- Production Interface for easy production status monitoring and data reporting
- Multiple languages: English, Japanese, Chinese, and Korean

# **Mech-Viz**

#### **Robot Programming Software**

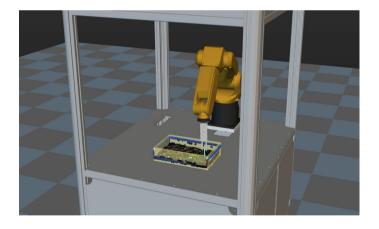
Mech-Viz is a software product for efficiently implementing robotic applications without writing a line of code. Mech-Viz enables robots to manage demanding automation tasks with excellent stability, extraordinary flexibility, and outstanding consistency.





#### **Intuitive Robot Programming**

- · Intuitive graphical user interface
- Code-free programming environment
- · One-click simulation of robot path



#### **Powerful Algorithms for Reliable Robotic Operation**

- Motion planning and collision detection
- Multi-pick depalletizing algorithms
- Picking strategies: multiple pick points, rotational symmetry, etc.



#### **Flexible and Easy Implementation**

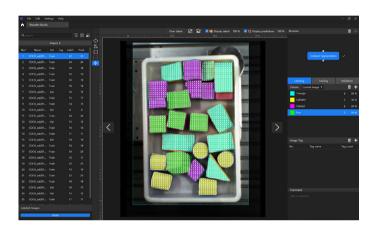
- Support for almost all major-brand robots
- Streamlines configuration and redeployment with robot path reporting and tracking capabilities
- Multiple languages: English, Japanese, Chinese, and Korean

# **Mech-DLK**

### **Deep Learning Software**

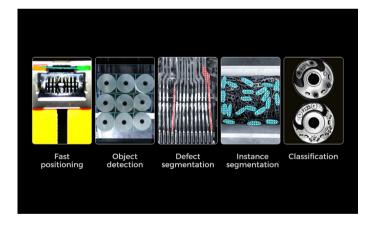
Mech-DLK is a versatile deep learning software solving complex machine vision tasks. It enables users to rapidly train models and easily solve demanding vision applications, including overlapping object recognition and classification, complex defect detection, character reading, etc.





#### Train models efficiently without writing a line of code

- Intuitive code-free user interface
- Visualized model validation
- Advanced data augmentation: train models with smaller image sets
- Finetune function: leverage pre-trained models to expedite training, rather than train a model from scratch



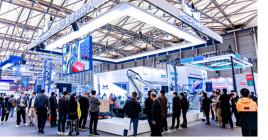
#### Manage complex machine vision tasks with speed and accuracy

- Manages complex vision applications with powerful algorithms such as fast positioning, defect segmentation, and instance segmentation
- Smart Labeling Tool and Template Tool simplify the labeling process, saving time and effort



#### Integrate your vision tasks into your production environment easily

- Multi-language SDKs: C, C++, C#, and Python
- Easy integration with Mech-Vision for quick deployment











#### **About Mech-Mind**

Mech-Mind is an industry-leading company focusing on industrial 3D sensors and software suites for intelligent robotics.

By combining 3D vision with AI technology, Mech-Mind brings automation to the next level and empowers partners and system integrators to manage the most challenging automation tasks, including bin picking, depalletizing & palletizing, picking & placing, and more.

#### One of the Highest-Funded AI + Robotics Companies

Founded in 2016, Mech-Mind has closed its Series C+ with total funding of > USD 200 million. Backed by Intel and other global top investors, Mech-Mind has been one of the highest-funded AI + robotics companies all over the world.

#### **Create Success Together with Partners and Integrators**

Excellent usability, approved quality, high flexibility, comprehensive service, and competitive price, that's what we stand for and how we help our customers and partners to exceed in their business. Our mature solutions empower system integrators and partners to solve the most demanding applications and bring automation to the next level.

#### **World-Class Team with Deep Technical Knowledge**

Mech-Mind assembles a world-class team of 700+ amazing individuals. Our global team with highly qualified experts provides deep technical knowledge in 3D sensing, vision and robotics algorithms, robotics software, and intelligent robotic solutions.

#### 10,000+ Cameras Deployed

Mech-Mind partnered with industry-leading companies and has deployed applications in 50+ regions. By delivering cutting-edge technology and reliable solutions. Mech-Mind has created visible ROI for global customers across diverse industries, including automotive, construction machinery, logistics, home appliances, food and beverage, etc.

10.000+ cameras installed worldwide

> \$200 million total funding

700+ employees

**50**+ regions

Customers and Partners

















































MITSUBISHI





**О** ровот







YASKAWA











Compatible with Major Robot Brands

**GREE** 



















0



























#### **3D VISION & AI FOR ROBOTS AND MORE**



Mech-Mind Robotics Technologies Ltd.

Website: www.mech-mind.com E-mail: info@mech-mind.net