

**Mech-Mind Robotics** 

# Al + 3D Vision Solutions in Construction Machinery Industry

500+ solutions successfully implemented in the construction machinery industry

# **Mech-Mind** AI + 3D Vision Pioneer in **Construction Machinery Industry**

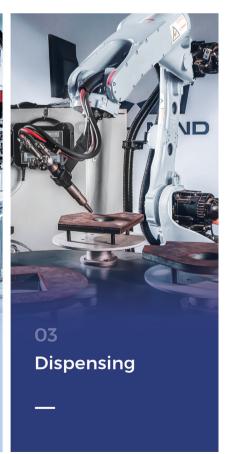
The landscape of the construction machinery industry becomes more and more sophisticated every year due to the ever-evolving technologies and fierce global competition. This also requires the construction machinery producers to continuously optimize their products while maximizing production capacities.

By combining advanced AI technology and 3D vision with industrial robots, Mech-Mind provides construction machinery manufacturers and system integrators with mature solutions, helping them be ahead of the industry and global market.

Mech-Mind has been innovating flexible and viable solutions to accelerate the full transformation of the construction machinery industry. We have successfully deployed 500+ solutions for leading construction machinery manufacturers worldwide.









Vision-guided robots detect target parts, pick them from bins or pallets and place them correctly at the specific location (conveyor belts, fixtures, and machines) with high accuracy and stability.

#### Capacities

#### Recognize and handle complex parts

Parts can be reflective, finished, glossy, tiny, thin, curve-edged, or complex-shaped;

Parts can be arranged in a random array, overlap, or be densely stacked in large bins, on pallets, or racks.

#### Pick with dexterity

Intelligent picking strategy enables fast and reliable picking.

Path planning and collision detection algorithms ensure reliable robotic operations without colliding or dropping parts.

#### Pick with accuracy

Powerful algorithms (multiple pick points, deep learning, etc.) combined with the multifunction end effector to enable highly accurate picking.

#### Reliable performance

Mech-Eye industry-grade 3D cameras secure solid performance under challenging light conditions (> 30,000 lx) and can stably operate in the harshest industrial environment.

#### **Recommended Cameras**

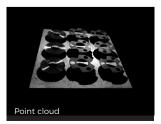
- Mech-Eve LSR
- Mech-Eye PRO

#### Examples of Parts

Track links, axles, connecting rods, gears, sheet metals. etc.

## **▶** Point Clouds and Recognition Results

Planet carriers





Track links





# **Vision-Guided Bin Picking and Machine Tending of Track Links** Construction machinery giant

#### Customer Requirement

While track links are in random positions in the material bin, vision-guided robots should accurately and quickly pick overlapping and entangled track links without dropping and colliding.





#### **The Mech-Mind Solution**

- Mech-Eye LSR L, featuring high accuracy, provides high-quality 3D point clouds of entangled track links with complex structures and dark surfaces.
- By installing Mech-Eye LSR L above the workstation, the FOV is large enough to cover the entire material
- Powerful Al algorithms calculate pick points for the robots, ensuring accurate picking.
- Path planning and collision detection algorithms enable collision-free picking and placing.
- Mech-Eye LSR L secures solid performance under strong ambient light interference (> 30,000 lx).

- Dozens of workstations have been automated, improving productivity drastically.
- By implementing Mech-Mind's solution, the customer reduced costs by 80%.



Point cloud



Recognition result

# Vision-Guided Sheet Metal Loading and Beveling Construction machinery giant

#### **▶** Customer Requirement

There're thousands of types of sheet metals in the factory. Most of them are symmetric parts or very similar in geometric construction. The vision-guided robots should be able to recognize geometrically similar and symmetric sheet metals, all while performing stably under strong ambient light interference.

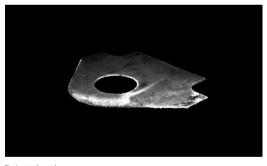




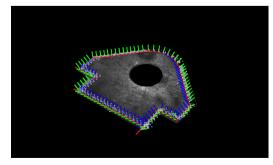
#### The Mech-Mind Solution

- The robust 3D vision system combines model matching algorithms to accurately recognize and locate geometrically similar and symmetric sheet metals.
- The 3D vision system supports thousands of sheet metal types, ensuring consistent loading and beveling.
- Advanced AI algorithms calculate pick points, combined with a magnetic suction gripper, to ensure accurate picking.
- Automated beveling trajectory generation without pre-programing and pre-learning, improving beveling efficiency.

- No need for fixtures for fine positioning, saving fixed costs.
- Mech-Mind's solution guides robots to perform loading with high consistency, improving overall beveling efficiency by four times.



Point cloud



Recognition result



Vision-guided robots locate and pick random-arranged parts and place them in designated locations with remarkable dexterity.

#### **Capacities**

#### Assemble with accuracy

Detects and locates small features for accurate assembly.

Works with a vast range of parts, including complexshaped, reflective, etc. Size and shape flexibility.

#### Assemble in motion

Synchronizes robots with the assembly line for fast and accurate joining, inserting, and more.

#### **Recommended Cameras**

- Mech-Eye LSR
- Mech-Eye PRO

#### Perform reliably in harsh industrial environment

Industry-grade 3D camera Mech-Eye delivers solid performance in harsh environments with dust, vibration, humidity, electromagnetic interference, and high temperature.

#### Collision-free operations

Path planning and collision detection algorithms ensure reliable robotic operations without collisions.

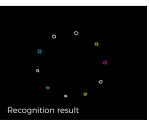
#### **Examples of Parts**

Track shoes, connecting rods, wheel hubs, etc.

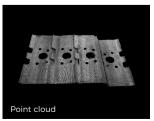
## **▶** Point Clouds and Recognition Results

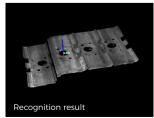
Wheel hub





Track shoes





# **Vision-Guided Track Shoe Assembly**

## Large construction machinery factory

#### **▶** Customer Requirement

While the track shoes are bulky and picking them manually can be extremely labor intensive, the large construction machinery factory wanted to automate the assembly process of track shoes. The robots should be able to accurately pick track shoes with orientation and stably place them in designated locations for assembly.





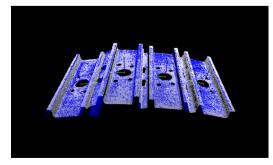
#### The Mech-Mind Solution

- Mech-Eye LSR L generates high-quality 3D point clouds of overlapping track shoes, ensuring accurate positioning.
- The robust 3D vision system can recognize parts with extremely similar geometric structures.
- Path planning and collision detection algorithms guide the robots to pick and assemble track shoes without collisions.
- Mech-Eye LSR L, featuring strong ambient light resistance, secures solid performance under light conditions of > 30,000 lx.

- By implementing Mech-Mind's solution, this customer has successfully automated the production line, which is also the first fully automated loading and assembly line in China.
- Dozens of production lines have been replicated and daily output has increased significantly.



Point cloud



Recognition result



The 3D vision system detects target objects and guides robots to perform automation tasks (greasing, gluing, etc.) by following shapes and contours with remarkable dexterity.

#### Capacities

#### High-accuracy 3D vision system in longrange working distance

Detects and locates parts with high accuracy even in long-range working distance.

Supports large parts and various materials, including metals, plastics, rubbers, glass, etc.

#### **Collision-free operations**

Path planning and collision detection algorithms ensure reliable robotic operations without collisions.

#### **Recommended Cameras**

- Mech-Eye LSR
- Mech-Eye PRO

#### Perform tasks by following shapes and contours

Performs demanding tasks by accurately following the shapes and contours of target objects with extraordinary dexterity.

#### Flexible integration

Works with AGV, conveyor belts, and other equipment. Seamlessly integrates into upstream and downstream production, saving ramp-up time.

#### **Examples of Parts**

Sheet metals, slewing bearings, automotive components, etc.

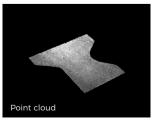
## **▶ Point Clouds and Recognition Results**

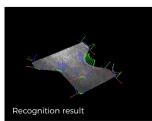
Sheet metals





Sheet metals



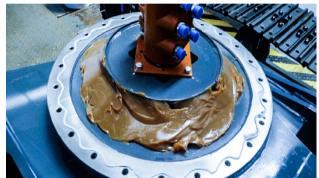


# **Vision-Guided Grease Applying for Slewing Bearing** Construction machinery giant

#### **▶** Customer Requirement

Slewing bearing is an important transmission part of machinery and equipment. To make them more durable, the slewing bearings need to be applied with grease and adhesives so that they can be lubricated, rustproof, and sealed. The visionguided robot needs to perform accurate greasing without applying grease to holes at the edge of the rotary table.





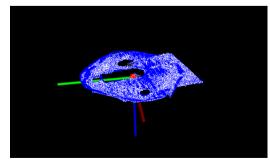
#### The Mech-Mind Solution

- Mech-Eye PRO S industrial 3D camera generates highquality 3D point cloud data of swing bearings with reflective surfaces.
- No robot teaching is needed. The greasing trajectory can be automatically generated in real-time according to the recognition results.
- By installing Mech-Eye at the end of the mechanical arm, the field of view is large enough to cover various large parts.
- Quickly adapts to new types of slewing bearings.

- Fully automated greasing process needs no manual
- No need for robot teaching, reducing downtime significantly.



Point cloud



Recognition result

# **More Cases**





**Tending of Drive Gear** 



**Tending of Train Wheels** 



**Sheet Metal Picking** 



**Tending of Track Rollers** 



**Bin Picking of Axle Pins** 



**Rebar Labeling** 



**Sheet Metal Bending** 

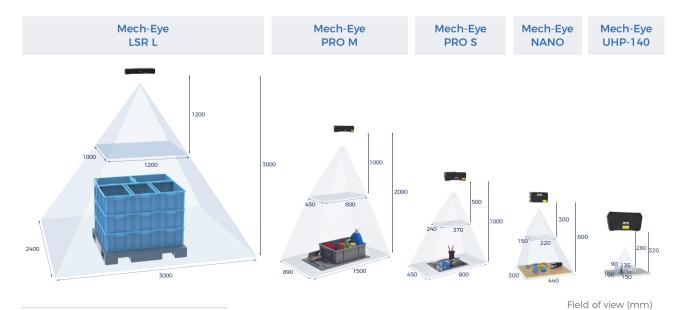


**Cut Sheet Metal Unloading** 

# **Mech-Eye Industrial 3D Cameras**

# High-performance industrial 3D cameras for the most demanding automation applications

Specification	LSR L	PRO M	PRO S	NANO	UHP-140
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Recommended working distance	1200-3000 mm	1000-2000 mm	500-1000 mm	300-600 mm	300 ± 20 mm
Near FOV	1200 × 1000 mm @ 1.2 m	800 × 450 mm @ 1.0 m	370 × 240 mm @ 0.5 m	220 × 150 mm @ 0.3 m	135 × 90 mm @ 0.28 m
Far FOV	3000 × 2400 mm @ 3.0 m	1500 × 890 mm @ 2.0 m	800 × 450 mm @ 1.0 m	440 × 300 mm @ 0.6 m	150 × 100 mm @ 0.32 m
Resolution	Depth map: 2048 × 1536	1000 1000	1920 × 1200	1280 × 1024	2048 × 1536
	RGB: 4000 × 3000/2000 × 1500	1920 × 1200			
Megapixels	3.0 MP	2.3 MP	2.3 MP	1.3 MP	3.0 MP
Point repeatability $Z(\sigma)^{[1]}$	0.5 mm @ 3.0 m	0.2 mm @ 2.0 m	0.05 mm @ 1.0 m	0.1 mm @ 0.5 m	2.6 µm @ 0.3 m
					Region <sup>[2]</sup> : 0.09 μm @ 0.3 m
VDI/VDE accuracy <sup>[3]</sup>	1.0 mm @ 3.0 m	0.2 mm @ 2.0 m	0.1 mm @ 1.0 m	0.1 mm @ 0.5 m	0.03 mm @ 0.3 m
Typical capture time	0.5-0.9 s	0.3-0.6 s	0.3-0.6 s	0.6-1.1 s	0.6-0.9 s
Baseline	Approx. 380 mm	Approx. 270 mm	Approx.180 mm	Approx.68 mm	Approx.80 mm
Dimensions	Approx.459 × 77 × 86 mm	Approx.353 × 57 × 100 mm	Approx.265 × 57 × 100 mm	Approx.145 × 51 × 85 mm	Approx.260 × 65 × 142 mm
Weight	Approx. 2.9 kg	Approx.1.9 kg	Approx.1.6 kg	Approx.0.7 kg	Approx.1.9 kg
Light source	Red laser (638 nm, Class 2)	Blue LED (459 nm, RG2)			
Image sensor	Sony CMOS for high-end machine vision				
Operating temperature	-10-45°C	0-45°C			
Communication interface	Gigabit ethernet				
Input	24V DC, 3.75 A			24V DC, 1.5 A	24V DC, 3.75 A
Safety and EMC	CE/FCC/VCCI/UKCA/KC/ISED/NRTL				
IP rating	IP65				
Cooling	Passive				



[1] One standard deviation of 100 Z-value measurements of the same point. The measurement target was a ceramic plate.

<sup>[2]</sup> One standard deviation of 100 measurements of the difference between the Z-value means of two same-sized regions. The measurement target was a ceramic plate.

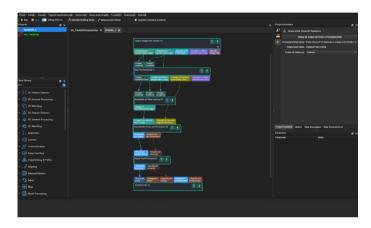
<sup>[3]</sup> According to VDI/VDE 2634 Part II.

# **Mech-Vision**

#### **Machine Vision Software**

Mech-Vision is an industry-leading machine vision software. It is designed to quickly build vision applications, whether simple or complex. With Mech-Vision, users can manage a wide range of vision tasks, including identification, localization, inspection & gauging, etc.





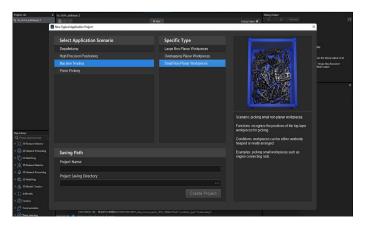
#### **Build your vision applications** efficiently

- Intuitive graphical user interface
- Code-free programming
- Visualized debugging



#### Manage complex vision applications with extensive tools

- Powerful algorithms: model matching, deep learning, etc.
- Integrated machine vision tools: point cloud editing, automatic calibration, etc.
- Multiple application templates: random bin picking, depalletizing, registration-free item picking, parcel induction, gluing, etc.



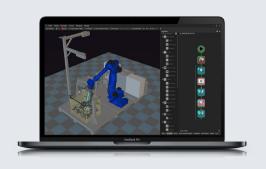
#### **Develop vision applications** easily and flexibly

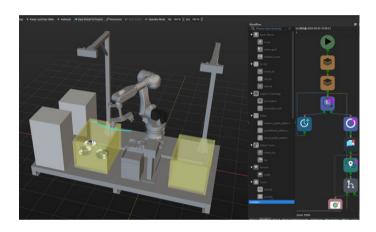
- Support for embedded scripting, customization, and system integration
- Multiple languages: English, Japanese, Chinese, and Korean

# **Mech-Viz**

## **Robot Programming Software**

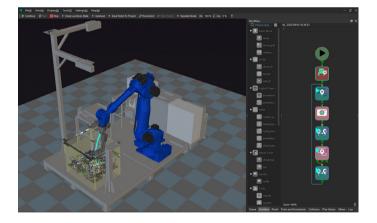
Mech-Viz is a software product for efficiently implementing robotic applications without writing a line of code. Mech-Viz enables robots to manage demanding automation tasks with excellent stability, extraordinary flexibility, and outstanding consistency.





#### **Intuitive Robot Programming**

- · Intuitive graphical user interface
- Code-free programming environment
- · One-click simulation of robot path



#### **Powerful Algorithms for Reliable Robotic Operations**

- Motion planning and collision detection
- Mixed palletizing & multi-pick depalletizing algorithms
- · Picking strategies: multiple pick points, symmetry, etc.



#### **Flexible and Easy Implementation**

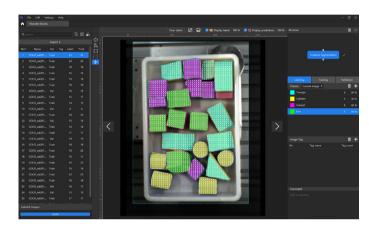
- Support for almost all major-brand robots
- Multiple languages: English, Japanese, Chinese, and Korean

# **Mech-DLK**

## **Deep Learning Software**

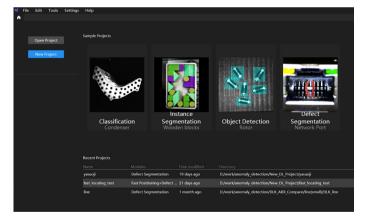
Mech-DLK is a versatile deep learning software solving complex machine vision tasks. It enables users to rapidly train models and easily solve demanding vision applications, including overlapping object recognition and classification, complex defect detection, etc.





#### Train models efficiently without writing a line of code

- Intuitive code-free user interface
- Visualized model validation
- · Advanced data augmentation: train models with smaller image sets



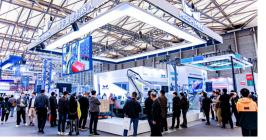
#### Manage complex machine vision tasks with advanced algorithms

- Defect segmentation: defect detection
- Image classification: presence & absence detection, front & back detection, etc.
- Object detection: labeling, counting, etc.
- Instance segmentation: high-accuracy positioning and classification



#### Integrate your vision tasks into your production environment easily

- Multi-language SDKs: C, C++, C#, etc.
- Multiple languages: English, Japanese, Chinese, and Korean











#### **About Mech-Mind**

Mech-Mind is an industry-leading company focusing on industrial 3D cameras and software suite for intelligent robotics.

By combining 3D vision with AI technology, Mech-Mind brings automation to the next level and empowers partners and system integrators to manage the most challenging automation tasks, including bin picking, depalletizing & palletizing, picking & placing, and more.

#### One of the Highest-Funded AI + Robotics Companies

Founded in 2016, Mech-Mind has closed its Series C+ with total funding of > USD 200 million. Backed by top global investors including Sequoia Capital and Intel, Mech-Mind has been one of the highest-funded AI + robotics companies all over the world.

#### **Create Success Together with Partners and Integrators**

Excellent usability, approved quality, high flexibility, comprehensive service, and competitive price, that's what we stand for and how we help our customers and partners to exceed in their business. Our mature solutions empower system integrators and partners to solve the most demanding applications and bring automation to the next level.

> 3000+ applications

1000+ customers

#### **World-Class Team with Deep Technical Knowledge**

Mech-Mind assembles a world-class team of 700+ amazing individuals. Our global team with highly qualified experts provides deep technical knowledge in 3D sensing, vision and robotics algorithms, robotics software, and intelligent robotic solutions.

#### 3000+ Applications Implemented for 1000+ **Global Customers**

Mech-Mind partnered with industry-leading enterprises and has deployed 3000+ applications in 50+ regions. By delivering cutting-edge technology and reliable solutions, Mech-Mind has created visible ROI for 1000+ global customers across diverse industries, including automotive, construction machinery, logistics, home appliances, food and beverage, etc.

**7**00+ employees

50+ regions

Customers and Partners



















































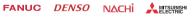




























**YASKAWA** 





































Compatible with Mainstream Robot Brands









FANUC









DFNSO











MITSUBISHI

















STÄUBLI

#### **3D VISION & AI FOR ROBOTS AND MORE**



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